

Date: Wednesday, 3/12/2008 1:42:08 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	3/4" VELCRO STRIP	
Job Number	37861		Part Number	D28541100	
Estimate Number	11251		Drawing Number	D2854 REV A	
P.O. Number	:		Project Number	N/A	
This Issue	3/12/2008	S.O. No. :	Drawing Revision	A	
Prsht Rev.	NC		Material	:	
First Issue	11	Type : PURCHASED PARTS	Due Date	3/19/2008	Qty: 10 Um: Each
Previous Run	37249				
Written By	HJ 080312				
Checked & Approved By					
Comment	Est Rev:A 04.07.01 New Issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2854	3/4" Velcro
		Comment: Qty.: 0.8750 f(s)/Unit Total : 8.7497 f(s) 3/4" Velcro Batch: 3727L
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Cut length as per Dwg D2854 D2854-1-100 = 10"
3.0	QC6	DIMENSIONAL CHECK
		Comment: DIMENSIONAL CHECK
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-04-02

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

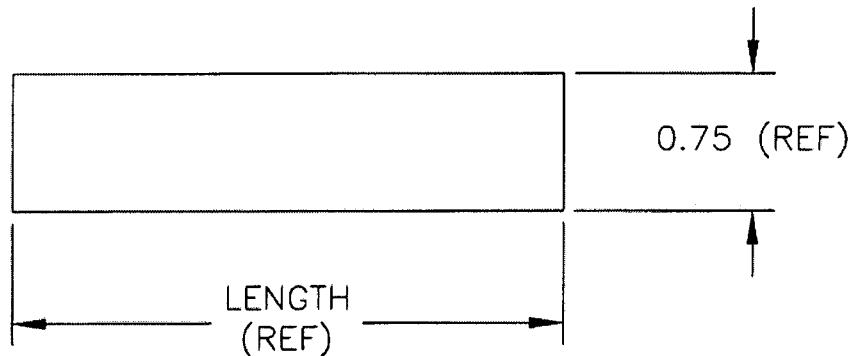
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2854
DATE		REV. A SHEET 1 OF 1
98.11.17		TITLE 3/4" VELCRO STRIP SCALE 1:1
A	98.11.17	NEW ISSUE

RELEASED
48.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')
D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
37861

UNDER REVIEW

04.06.01

OK 04.10.27